

Trip 6
Umbria & Northern Tuscany



Budic Da Lin

EXPERIENCES YOU WILL TREASURE AT LENGTH



Suggestions for an unforgettable *journey*

We represent unique, extraordinary independent and privately-owned boutique hotels, villas and yachts in Italy. To promote the hotels we represent we take pride in creating travel suggestions and itineraries, where our local knowledge meets the needs and interests of travel advisors and clients. Make this your very own tale of discovery along this unique peninsula, whether your primary concern is art, architecture, archaeology or even fine dining and shopping.

Our goal is to introduce travel advisors to new products and act as a primary resource for information and assistance ensuring they receive all the support they need in real time. Having a “**sample itinerary**” connecting the properties gives something more solid and potentially concrete to promote, rather than a mere collection of hotels.

Extraordinary hotels, whose credo is painstaking attention to details, excellence throughout, and whose experience is one you will treasure at length. Light varying a thousand times in a day, sensational dawns and sunsets, ever-changing hues, the lull of the waves by the shore, a star-studded sky, savouring an outstanding meal: you will simply ask for more.

Welcome to our world

Trip 6

6 days Umbria and Northern Tuscany

● day 1, day 2, day 3 / **Umbria**

3 nights at **Palazzo Petrus Boutique Hotel**

● day 4, day 5, day 6 / **Northern Tuscany**

3 nights at **Il Bottaccio Boutique Art Hotel R&C**

Season

● all year round

TUSCANY

● Il Bottaccio Boutique Art Hotel
/ Montignoso / Massa Carrara

UMBRIA

● Palazzo Petrus Boutique Hotel
/ Orvieto

To make the experience even richer, every itinerary can be designed by Italian DMCs to the last detail. Every visit, every lunch and dinner, every overnight stay and every transfer is carefully selected to be part of a story, your story.





day 1 / day 2 / day 3

Umbria is affectionately called the green heart of Italy, it is a true hidden gem of a region which lies central right between Tuscany and Lazio, the regions home to Florence and Rome. Although Umbria may be considered off-the-beaten-path region in Italy, there is so much to see and explore. You can spend several days visiting destinations such as **Spoleto**, **Perugia**, **Todi**, **Gubbio**, and so much more. Umbria is home to several lakes, incredible hiking paths, home of Ceramic artisans, and of course it's a major gastronomical hub for several delicacies, including black truffles and its many wine varieties. >>

PERUGIA



➤➤ The UNESCO classified towns of **Assisi** and **Orvieto** are the undisputed starlets of the region. Visit the outstanding **Duomo of Orvieto** that brings together many eras and architectural styles. Descend the 200 steps into **St Patrick's Well** (Pozzo di San Patrizio), 53m-deep (174ft), it was commissioned by Pope Clement VII during the Sack of Rome and built between 1527 and 1537. **Assisi** is the home of Saint Francis, the founder of the Franciscan order. Visit the Saint Francis Basilica decorated with exquisite frescoes and the Basilica of Santa Maria degli Angeli with the famous *La Porziuncola*. Enjoy a walk into the historic center of **Spello** to get a real medieval vibe, only 10KM (6.2 miles) from Assisi. Head to the medieval town of **Todi** and visit the Church of Saint Mary of Consolation which is considered one of the symbolic buildings of Renaissance architecture, the Todi's Gothic Cathedral and have an aperitivo in Piazza del Popolo. **Perugia** is the capital of Umbria, the largest city in the region and a walk into the historic center is a must. With so many incredible places to explore, nature to see, and several experiences to enjoy - you will surely have a wonderful time in Umbria.

Not to be missed

- Truffle hunting • Visit the Duomo di Orvieto • Descend into the Pozzo di San Patrizio
- Climb The Torre del Moro Orvieto • Learn a lot about the Etruscans with a history lesson at Museo Archeologico Nazionale di Orvieto • Bike from Orvieto to the cliff-top village of Civita and explore the very best of the beautiful Umbrian countryside, castles, and food
- Visit the charming medieval towns of Todi, Spoleto, Perugia, Assisi, Gubbio, Spello

Buon appetito!

- Gelateria di Pasqualetti - L'Officina del Gelato • Montanucci for breakfast coffee and pastry • Oreto Alta Norcineria for a porchetta sandwich • La Palomba Trattoria
- 7 Consoli Restaurant • Mamma Angela • FEBO great place to grab a glass of wine and enjoy some small plates

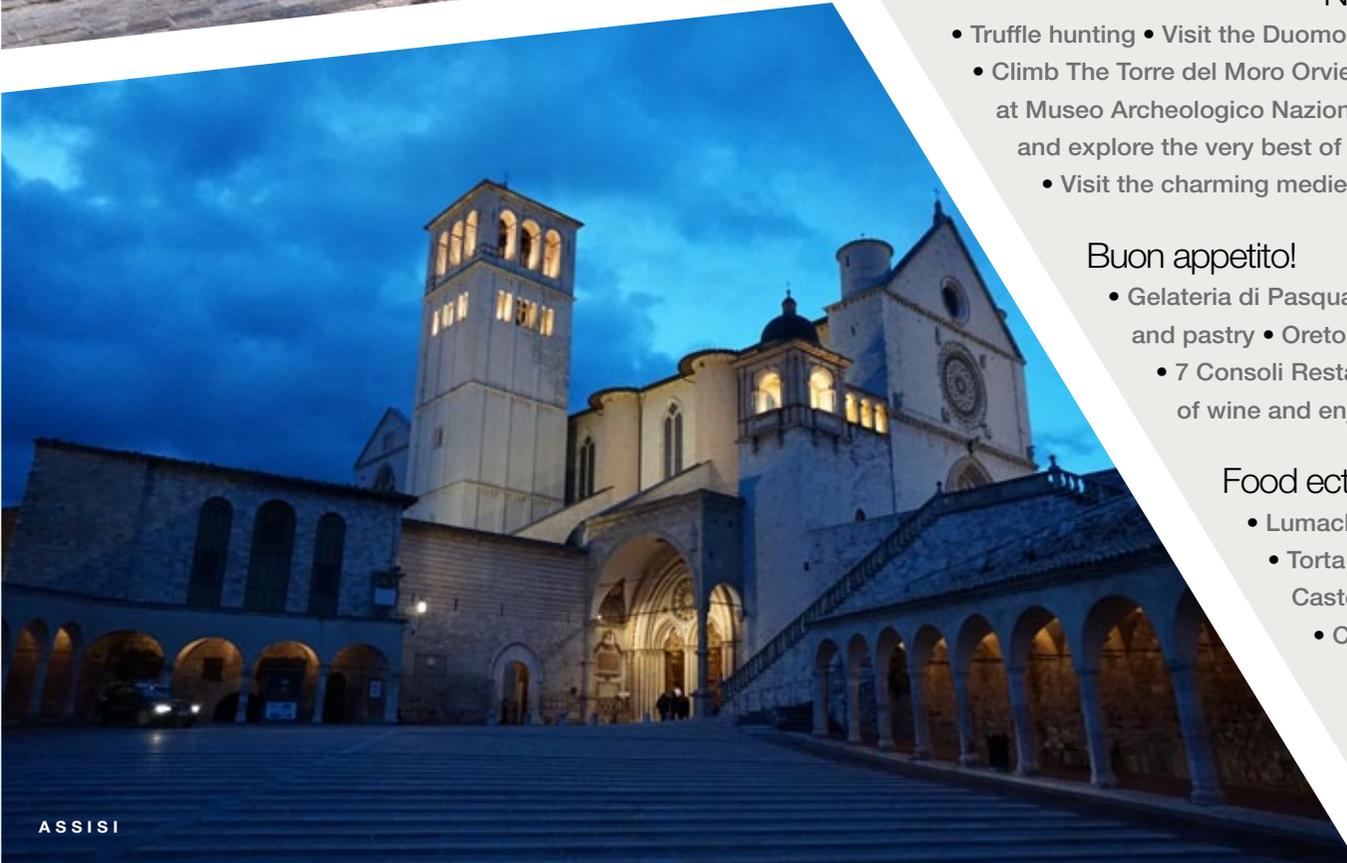
Food ectstatic

- Lumachelle orvietane • Umbrichelli (with norcina sauce or truffles)
- Torta al testo (traditional focaccia) • The best lentils in the world of Castelluccio di Norcia • Panino con Porchetta • Prosciutto di Norcia
- Crostini al tartufo • Pigeon Olive Oil • Pampepato

Wine

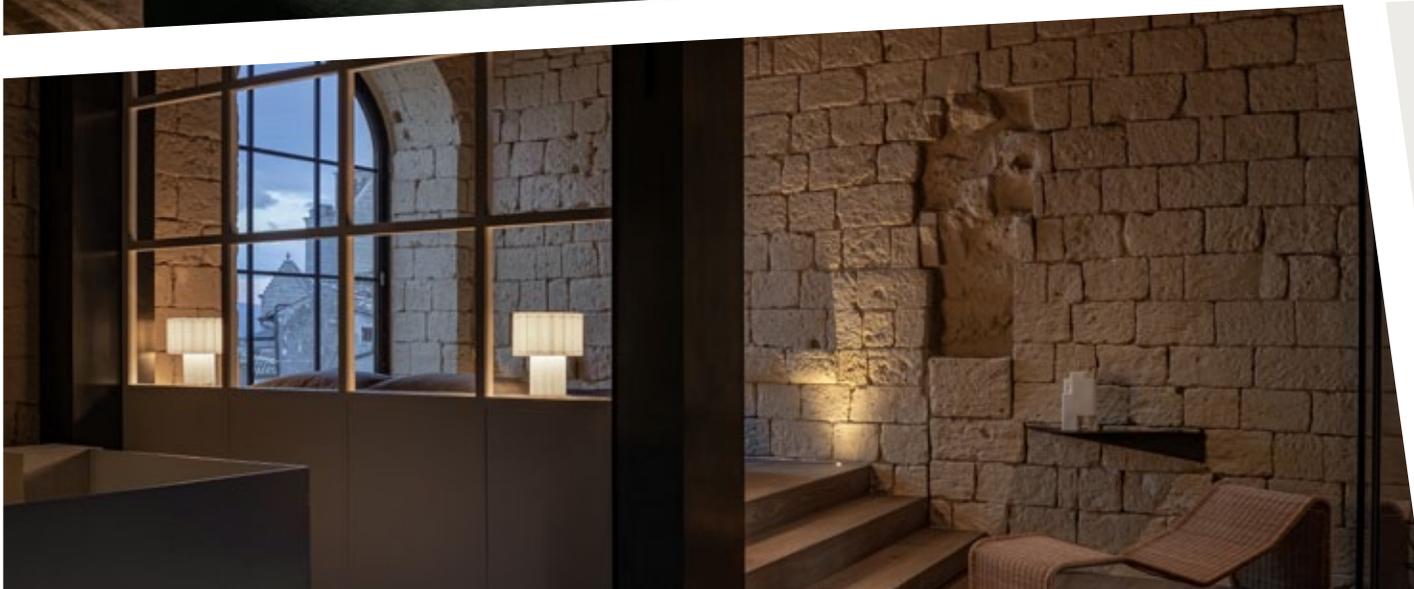
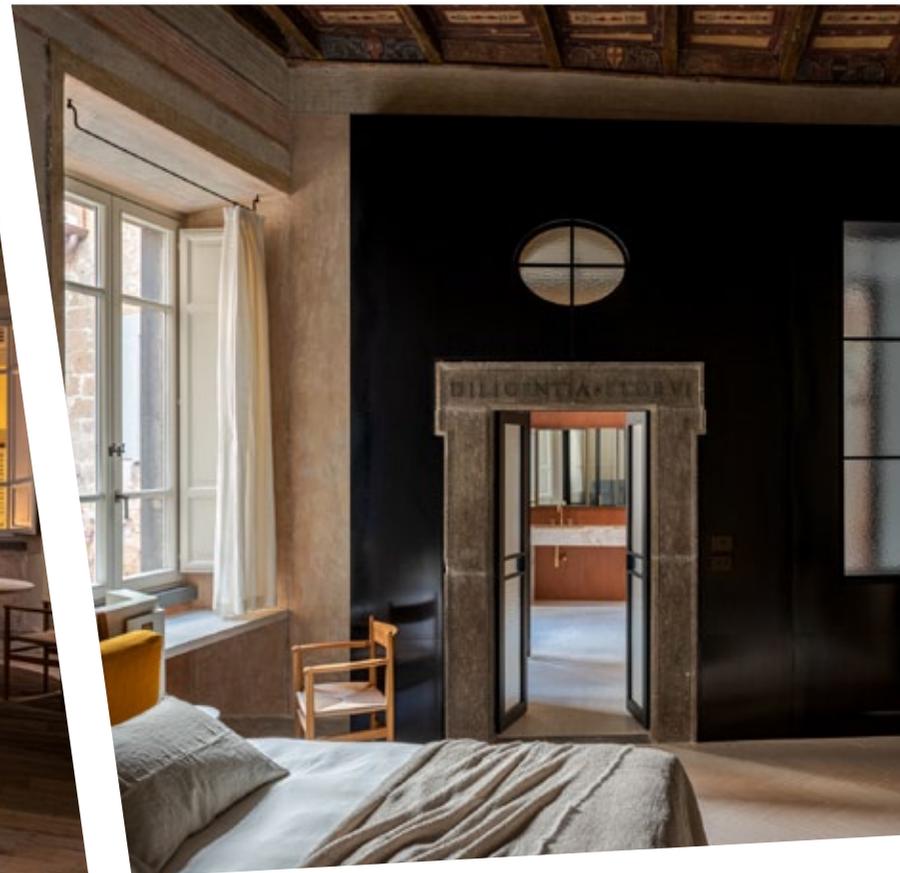
- Grechetto • Orvieto Classico • Sagrantino di Montefalco
- Montefalco Rosso • Torgiano Rosso Riserva
- Bianco di Torgiano • Cervato della Sala

ASSISI



PALAZZO PETRVS BOUTIQUE HOTEL

Authentic Umbria



A new boutique hotel brings a fifteenth-century aristocratic *palazzo* in the heart of Orvieto back to its former splendour.

Palazzo Petrvs - experience Umbria at its most authentic.

Palazzo Petrvs Boutique Hotel / 3 nights

T U S C A N Y



day 4 / day 5 / day 6

The beauty of this area in northwestern Tuscany is the juxtaposition of mountains and the sea, rolling hills and medieval towns. All this majestic scenery can be contemplated by the wild and remote **Apuan Alps** soaring high and well visible from the coast. **Carrara** is the largest source of marble in the world and the place where you can sense history happening. The marble blocks for the Pietà of Michelangelo (Saint Peter's, Rome) comes from here. Head to **Pietrasanta**, also known as Little Athens, thanks to the concentration of artists who have decided to settle here. Among the best known in decades are Igor Mitoraj and Fernando Botero. **Forte dei Marmi** is an attractive resort where trendy shops and antiques fair, as well as music festivals, attract many visitors, who enjoy the beauty of the sea in a unique setting. >>



➤ Quaint, picturesque, scenic and pretty: **Lucca** has it all. Walk along fashionable Via Fillungo, with its series of trendy shops, before reaching sublime Piazza Anfiteatro, perhaps Tuscany's loveliest square, named after an amphitheatre that stood here in Roman times. **Pisa** and its leaning tower are so famous that you may be tempted to glance at the **Campo dei Miracoli** and move on; you should, instead, visit the epic Camposanto, the cemetery that was sadly heavily bombed during WWII and bestows an air of serenity and calm in an otherwise busy corner of the city. The Baptistery and the 11th c. Duomo are worth a visit. Further south, **Bolgheri** is famous for its epic cypress avenue and for the production of delicious Sassicaia.

Not to be missed

- Private tour to Carrara marble quarries • Private tour to Cinque Terre • Wine tasting at Antinori and Ornelaia • A trip into Chiantishire • Enjoy a day in a Beach Club in Forte dei Marmi
- Visit Artistic Atelier in Pietrasanta • Puccini Festival • Lucca summer Festival
- Cooking class at Il Bottaccio with Chef Nino Mosca • Horse Trekking in the Apuanian Alps

Buon appetito!

- Il Bottaccio / Montignoso • Filippo, Enoteca Marcucci, La Martinatica / Pietrasanta
- Maitò, Lorenzo ☼ / Forte dei Marmi

Food ectstatic

- Lardo di colonnata • Ribollita • Fiorentina steak • Panigacci/Testaroli • Tordelli
- Tagliarin con fagioli • Zuppa Viareggina • Castagnaccio • Cantucci • Torta di riso
- Cecina (soft focaccia-style bread made with chickpea flour)

Wine

- Chianti Classico • Brunello di Montalcino • Rosso di Montalcino • Sassicaia
- Morellino di Scansano • Vin Santo • Tignanello • Solaia • Vermentino



Hidden gardens

IL BOTTACCIO
BOUTIQUE ART HOTEL



Il Bottaccio Relais & Chateaux with 8 rooms and suites is an exclusive boutique art hotel in Tuscany, dreamed of being a unique place where nature meets the most sophisticated luxury.

Il Bottaccio is famous for its distinct personality and for providing a cosy and intimate vibe to guests, an environment that is both welcoming and relaxing.

Il Bottaccio / 3 nights



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